2014 CAPITAL SPENDING **SURVEY & FORECAST**

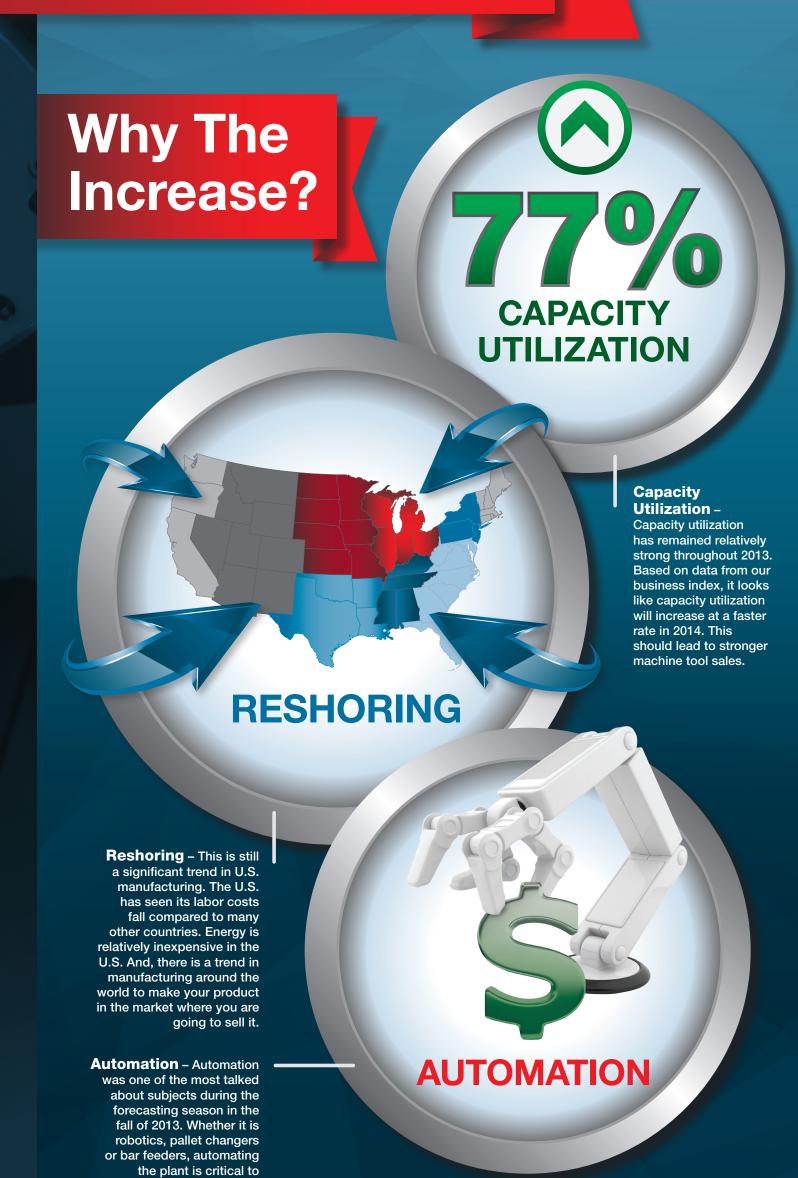


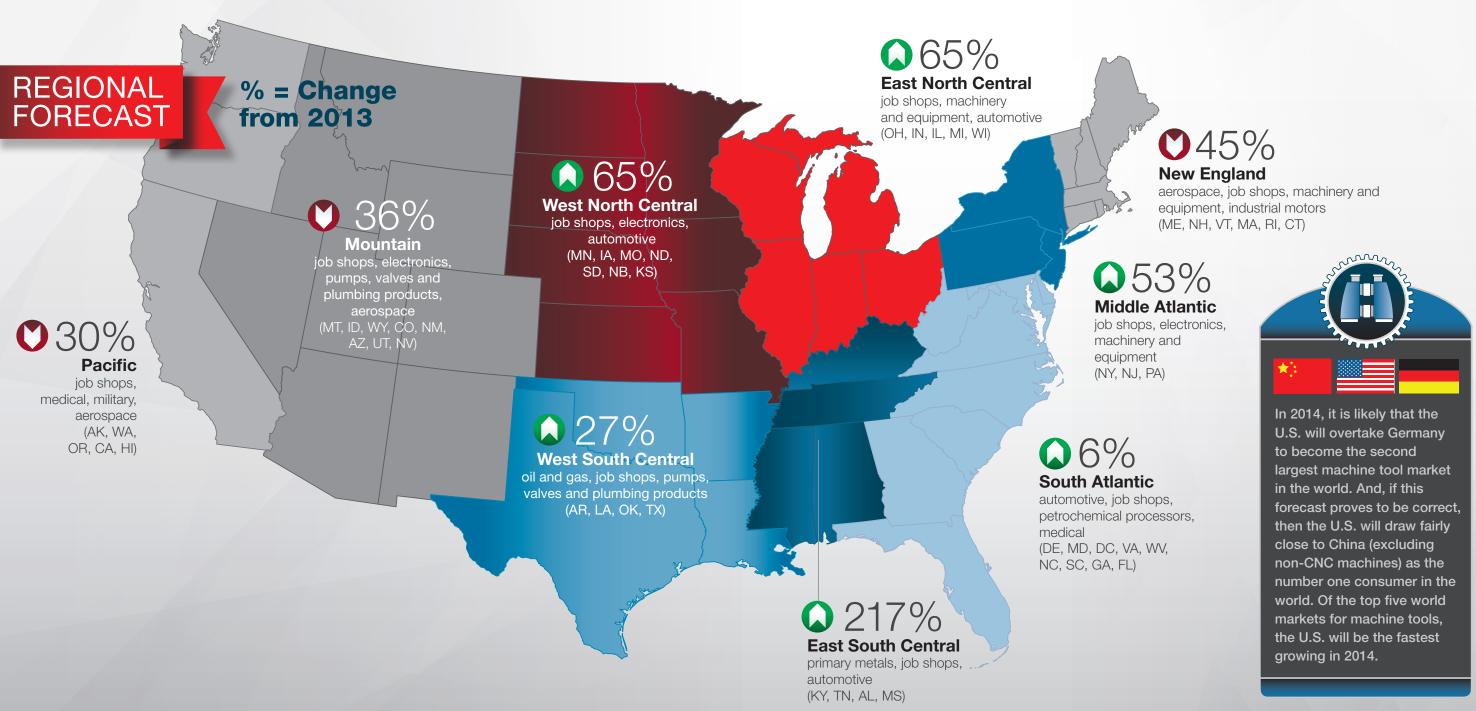
According to the 2014 Metalworking Capital Spending Survey by Gardner Research, U.S. metalworking facilities will spend \$7.442 billion, an increase of almost 19% over 2013, on new metalcutting equipment next year.

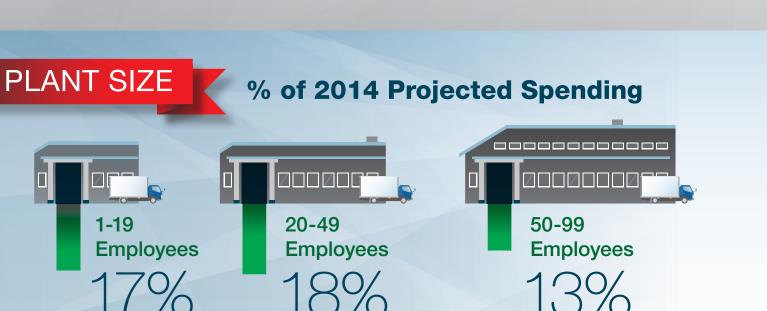


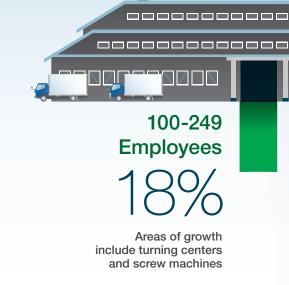


* 2012 and 2013 are estimates based on trends in machine tool orders from USMTO and other data. ** 2014 is based on responses to the 2014 Capital Spending Survey and Forecast.





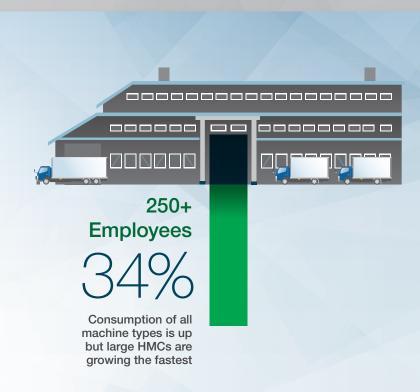


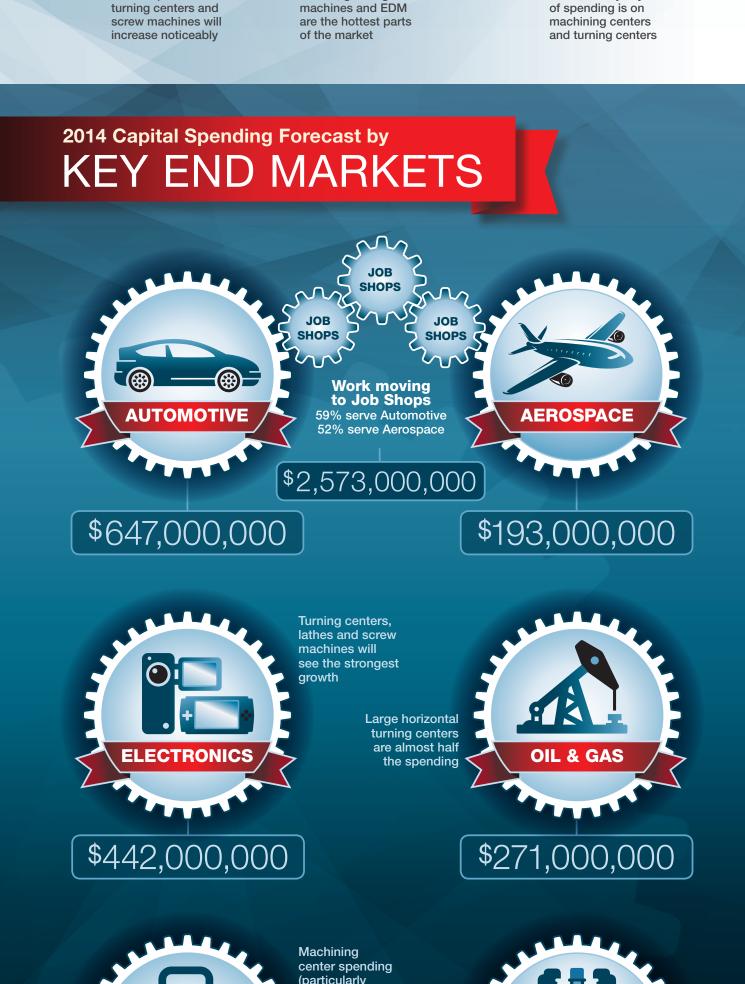


2014 Capital Spending Forecast by

EQUIPMENT TYPE

maintaining productivity.





horizontals) will nearly double

MEDICAL

\$304,000,000

HMCs with pallets

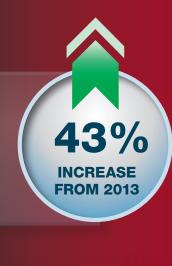
greater than 800

mm are driving a significant increase in spending **DIE/MOLD**

\$549,000,000



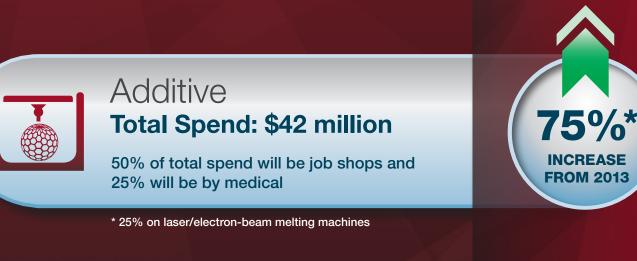
2014 will be the highest amount spent





on grinding since 2008





The 2014 Capital Spending Survey and Forecast is conducted by Gardner Research. Copyright © Gardner Business Media, Inc. 2013 All rights reserved.